

Work Order ID 164088

Thursday, July 13, 2017 11:48:34 AM

164088

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Item ID: D5238-042 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Maintenance Step Assembly
Start Date: 7/18/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/28/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: JUL 13 2017 Tooling: Date: Run Start ***NR1***
QC: 9-89 Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5238	B ✓

100	Pick Kit	0:00							
100									
Packaging	Memo	0.02							
Packaging									

2 ^{DAS} 6 JUL 20 2017
~~9-89~~

110		0.00							
110									
Small Fab	Memo	0.40							
Small Fab	Assemble as per Dwg Torque screws up to 15-25 in- lbs								

2X ^{DAS} 36 17/07/21
~~9-89~~

120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.02							
Quality Control									

2 ^{DAS} 38 JUL 24 2017
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Revision ID: Stop ***NS2***
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Start Date: 7/18/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/28/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>825</u>	0.00							
130									
Packaging	Memo	0.02							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.20							
Quality Control									

DAS 6 9-89 JUL 24 2017

17/7/25

DAS 21 9-89 JUL 24 2017

Picklist Print

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Work Order ID: 164088

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Parent Item: D5238-042

D5238-042

Parent Item Name: Maintenance Step Assembly

Start Date: 7/18/2017

Required Date: 7/28/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 15.05.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2690-6		Manufactured	No			100	Each	20.0000	2	4			
D2690-6									**				
Lanyard													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST009		20							
				159568		2							
				162919		18							
D4092-1		Manufactured	No			100	Each	0.0000	2	4			
D4092-1									**				
Maintenance Step													
D4093-5		Manufactured	No			100	Each	45.0000	2	4			
D4093-5									**				
Bracket													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		45							
				163309		45							
D5237-5		Manufactured	No			100	Each	5.0000	1	2			
D5237-5									**				
Bracket													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST451		5							
				158635		5							

DAS
6
9-89

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Work Order ID: 164088

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Parent Item: D5238-042

D5238-042

Parent Item Name: Maintenance Step Assembly

Start Date: 7/18/2017

Required Date: 7/28/2017

Start Qty: 2.00

Required Qty: 2.00

D5237-7 Manufactured No 100 Each 5.0000 1 2

D5237-7

Bracket

**

Location

Loc Qty

Loc Code

ST451

5

158636

5

MS17984-C410

Purchased

No

100

Each

5.0000

2

4

MS17984-C410

QUICK PIN REPLACEMENT

**

Location

Loc Qty

Loc Code

ST315

5

m137587

5

MS21042L3

Purchased

No

100

Each

1,269.000

12

24

MS21042L3

Nut

**

Location

Loc Qty

Loc Code

FP001

79

m135945

79

GA

376

m134360

102

M136665

274

OVER007

500

m137988

500

ST303

314

m137680

14

m137886

300

DAS
6
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JUL 20 2017

2

JUL 20 2017

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4

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Parent Item: D5238-042

D5238-042

Parent Item Name: Maintenance Step Assembly

Start Date: 7/18/2017

Required Date: 7/28/2017

Start Qty: 2.00

Required Qty: 2.00

MS24694-S54

Purchased

No

100

Each

86.0000

2

4

MS24694-S54

SCREW

**

DAS

6

9-89

JUL 20 2017

Location

Loc Qty

Loc Code

ST284

86

153846

1

m137951

85

MS24694-S55

Purchased

No

100

Each

91.0000

8

16

MS24694-S55

Screw

**

DAS

6

9-89

JUL 20 2017

Location

Loc Qty

Loc Code

ST283

91

153847

91

MS24694-S56

Purchased

No

100

Each

126.0000

2

4

MS24694-S56

SCREW

**

DAS

6

9-89

JUL 20 2017

Location

Loc Qty

Loc Code

ST283

126

m135766

26

m137951

100

NAS1149D0332J

Purchased

No

100

Each

1,344.000

12

24

NAS1149D0332.J

Washer

**

JUL 20 2017

Location

Loc Qty

Loc Code

FP

169

m137075

169

GA

228

m136643

228

ST264

947

m137736

5

m137963

942

DAS

6

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